

Tomakomai CCS Demonstration Project



Project at a Glance

Project Description

The Tomakomai CCS Demonstration Project is Japan's first full-chain CCS demonstration project being conducted by Japan CCS Co., Ltd. (JCCS) in Tomakomai City, Hokkaido Prefecture, Japan. The project has been conducted over a 10-year period from JFY 2012 to 2022. The Implementation of the project was commissioned to JCCS by the Ministry of Economy, Trade and Industry (METI) between JFY2012 and 2017, and from JFY2018 by the New Energy and Industrial Technology Development Organization (NEDO) with subsidies from METI. The objective is to demonstrate the viability of a full CCS system, from CO₂ capture to injection and storage. After a 4-year period of the construction of facilities, the demonstration operation commenced in April 2016 by capturing, injecting and storing approximately one hundred thousand tonnes/year or more of CO₂ in offshore reservoirs in the Tomakomai port area. On November 22, 2019, the project successfully achieved the target of 300,000 tonnes cumulative sub-seabed CO₂ injection, confirming the safety and reliability of CCS.

The post injection monitoring stage is being conducted under the commission of NEDO.

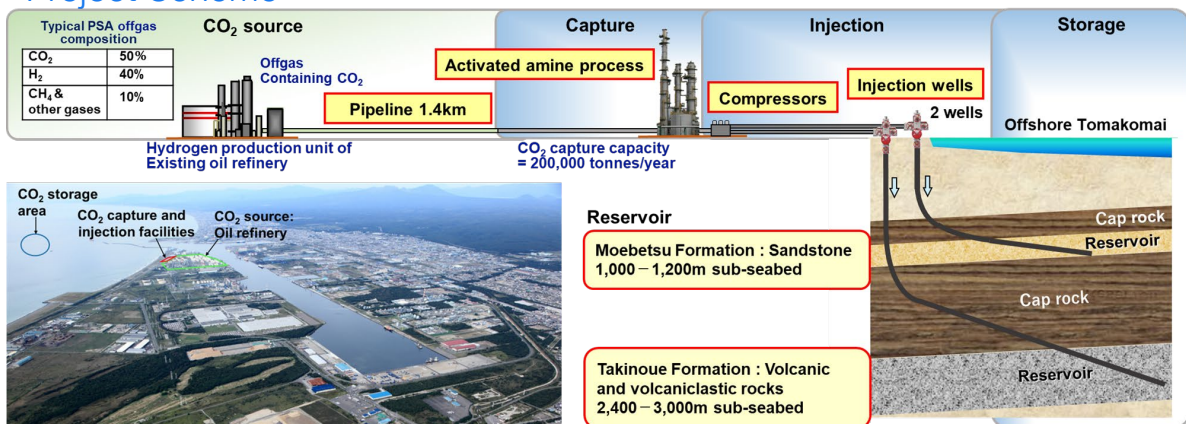
Project Site: Tomakomai City, Hokkaido



Main CCS Parameters

CO ₂ Source	Capture Type	Reservoir	CO ₂ Injected	Storage Type
Hydrogen production unit in oil refinery	Industrial separation/ Chemical absorption	Sandstone layers at 1,000-1,200m depth Volcanic and volcanoclastic rocks at 2,400-3,000m depth	Cumulative injection: 300,110 tonnes Injection period: Apr. 6, 2016 - Nov. 22, 2019	Deep saline aquifers under seabed

Project Scheme



Objectives & Tasks

- Demonstrate an integrated CCS system from capture to storage
- Confirm existing technologies adopted in the system work properly and efficiently
- Demonstrate that the CCS system is safe and reliable
- Confirm effectiveness of METI site selection guideline by demonstrating no leakage
- Remove concerns about earthquakes by the data collected
 - Natural earthquakes have no effect on stored CO₂
 - No perceptible tremors are caused by CO₂ injection
- Confirm that guidelines for building and improving geological models are appropriate
- Prepare technical standards of operation and safety for practicalization of CCS technology
- Disclose project information & data and enhance understanding of CCS by the general public
- Clearly define areas to be improved or solved for commercialization

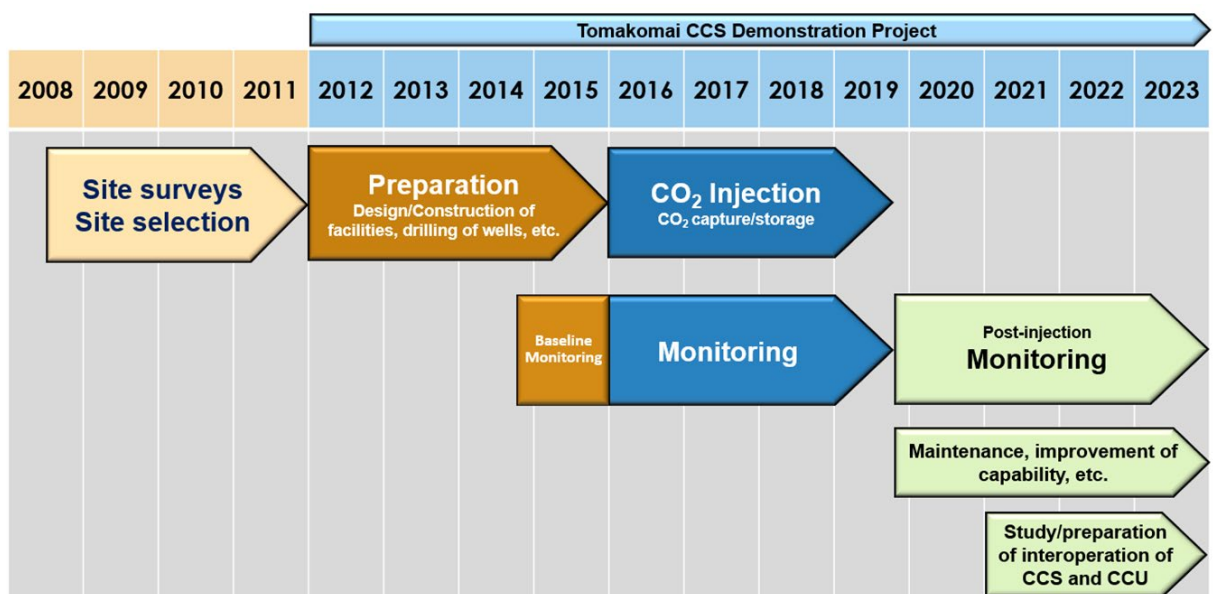
Progress to Date & Demonstration Schedule

Selection of Tomakomai Area

Tomakomai was selected from among 115 candidate sites as a result of comprehensive investigations and site surveys and was authorized by the Evaluation Committee organized by the Ministry of Economy, Trade and Industry of Japan (METI). The data collected by detailed site surveys were used to establish a geological model and to perform simulation of long-term CO₂ behavior prediction. The results obtained revealed that the geological structures and formations in the Tomakomai area were highly suitable for geological CO₂ storage.

Schedule: - Contract Period: From JFY2012 to JFY2023 -

- From JFY2012 to JFY2015: **Preparation**
Activities including the design and construction of facilities, drilling of wells, and preparation for demonstration operation were carried out.
- From April 2016 to November 2019: **CO₂ injection and monitoring of CO₂**
On November 22, 2019, the target of 300 thousand tonnes of CO₂ injection was achieved, and injection was terminated.
- From November 2019: **Post-injection monitoring, maintenance of facilities, improvement of capability, etc.**
- From JFY2021: **Study/preparation of the interoperation of CCS and CCU**

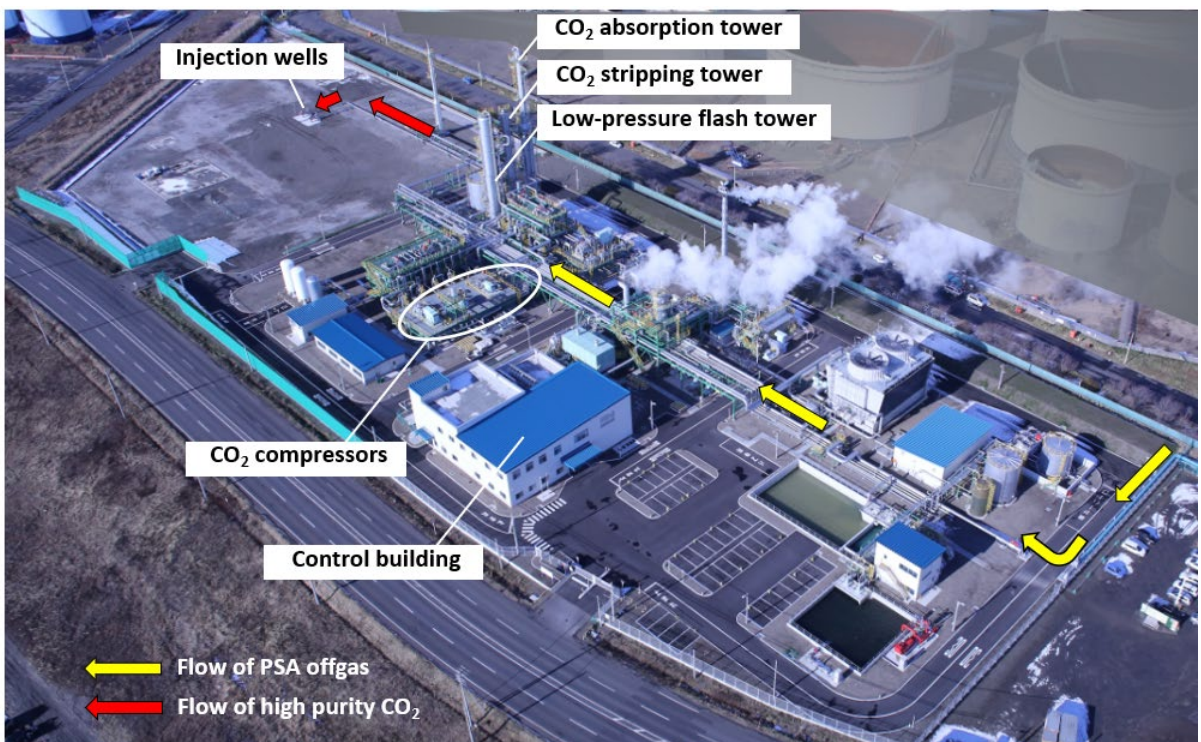


Main Features of Tomakomai Project

Main Features

- First full cycle CCS system deployed in Japan
- Low energy CO₂ capture process → [Page 4](#)
- First case of deviated CO₂ injection wells drilled offshore from onshore site → [Page 5, 6](#)
 - Cost reduction of drilling, operation and maintenance compared to offshore drilling
 - No disturbance on marine environment and harbor operation
- Extensive monitoring system → [Page 7](#)
 - Confirm safety and stability of CCS system
 - Remove concerns about earthquakes
- CO₂ storage governed by Act on Prevention of Marine Pollution & Maritime Disaster (Japanese law reflecting London Protocol) → [Page 8](#)
- First case of CCS near urban area; extensive public outreach activities engaging local government, residents and industry → [Page 10](#)

Bird's Eye View of Tomakomai Capture/Injection Facilities



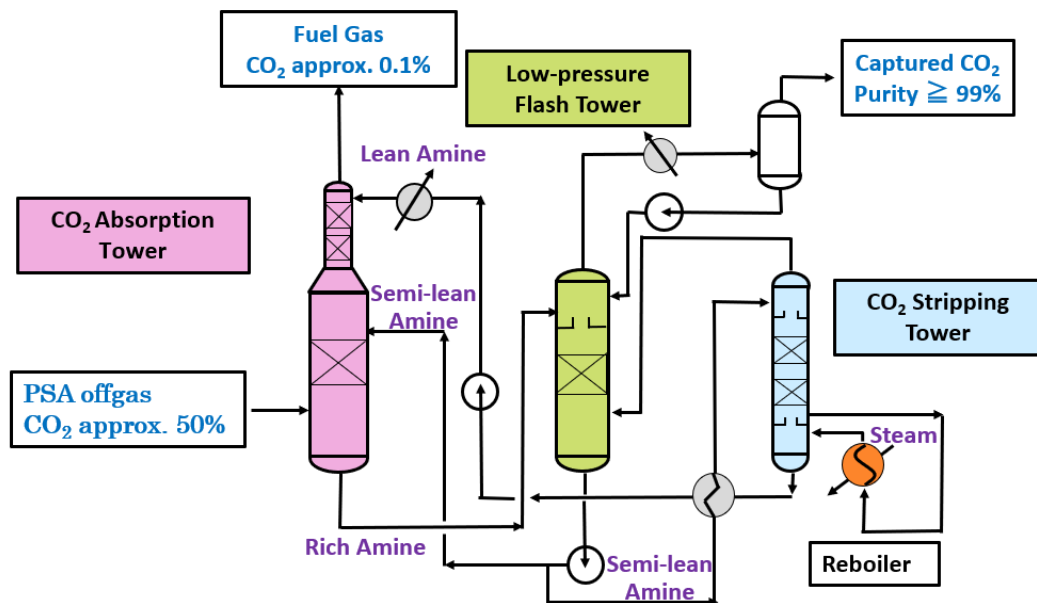
CO₂ Capture Process

Two-stage Absorption System with Low-pressure Flash Tower

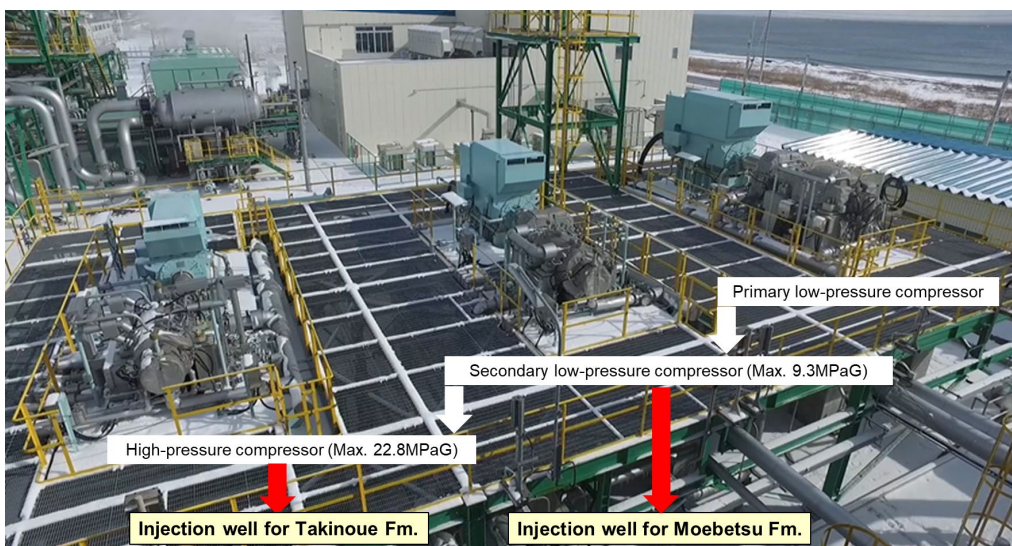
- Depressurization in Low Pressure Flash Tower strips substantial portion of CO₂
- Energy consumption is 1/2 to 1/3 of conventional CO₂ capture process

The CO₂ source is a hydrogen production unit (HPU) of an adjacent oil refinery, which supplies off gas containing approximately 50% CO₂ from a Pressure Swing Adsorption (PSA) hydrogen purification unit. In the capture facility, gaseous CO₂ of 99% purity or more is recovered by a commercially proven amine scrubbing process. A two-stage absorption system including a low-pressure flash tower reduces the amine reboiler duty in the capture system, and achieved a reboiler duty of 0.882 - 0.923GJ/t-CO₂ which is 1/2 to 1/3 of a conventional one stage absorption process.

Two-stage absorption process



CO₂ Compressors

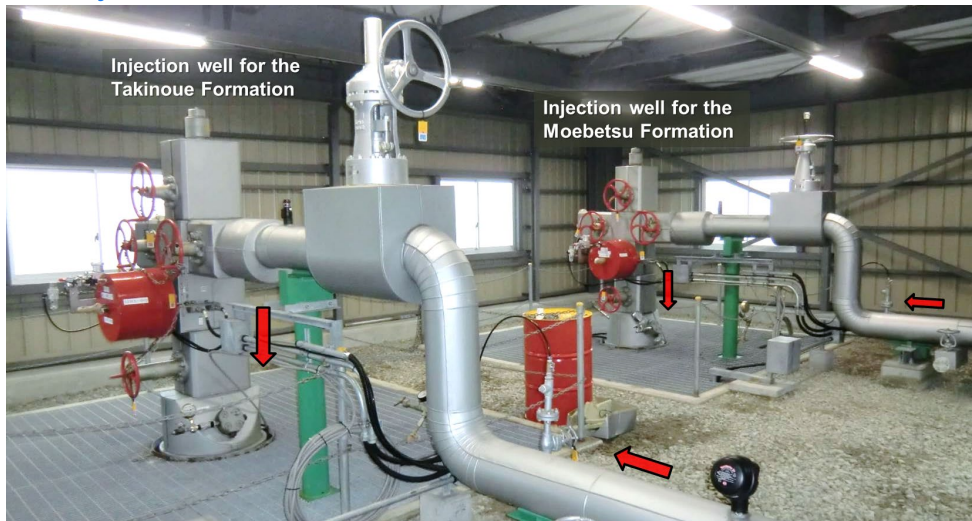


Injecting from Onshore to Offshore

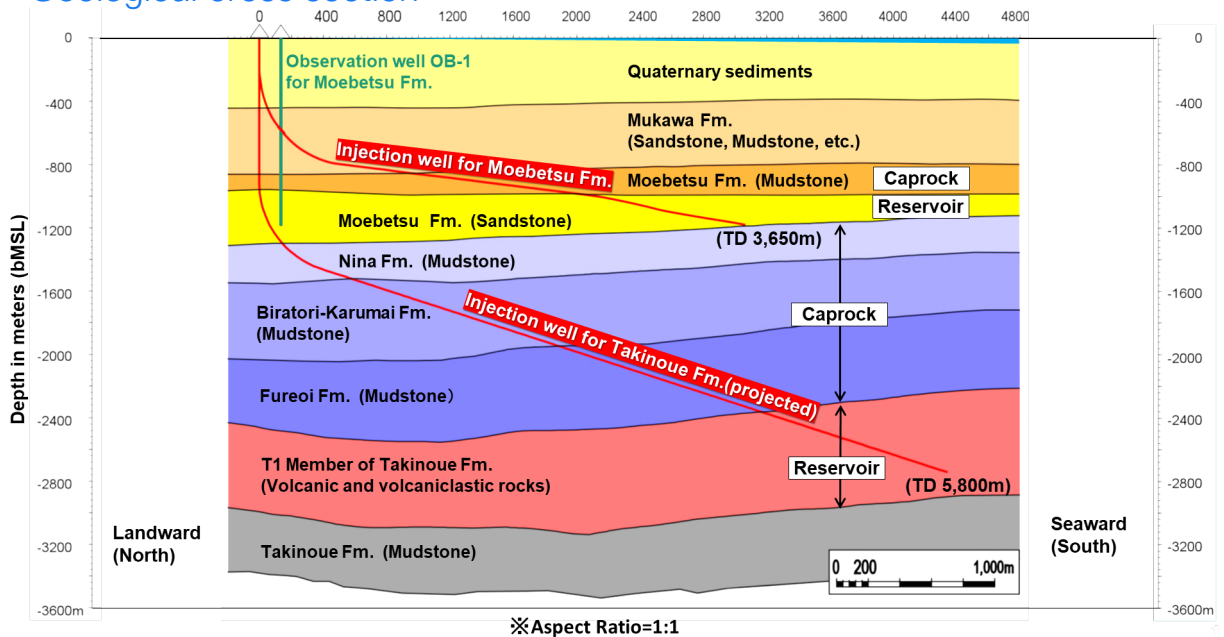
- Deviated wells from onshore to offshore
 - Cost reduction of drilling, operation and maintenance compared to offshore drilling
 - No disturbance on marine environment and harbor operation

At the onshore injection facility, the CO₂ is compressed and injected into two different offshore reservoirs by two separate deviated wells. The storage points are located 3 to 4km offshore. The shallow reservoir (**Moebetsu Formation**), a saline aquifer mainly composed of sandstone located approximately 1,000m below the seabed, was reached by an extended reach drilling (ERD) well with a maximum inclination of 83 degrees, vertical depth of 1,188m and horizontal reach of 3,058m. A perforated liner covered by sand control screens was set over the injection interval of almost 1,200m in length in order to minimize sand flow back into the well. The deep reservoir (**Takinoue Formation**) is a saline aquifer composed of volcanic and volcanoclastic rocks located approximately 2,500m below the seabed. The deep injection well has a maximum inclination of 72 degrees, vertical depth of 2,753m and horizontal reach of 4,346m.

Heads of injection wells



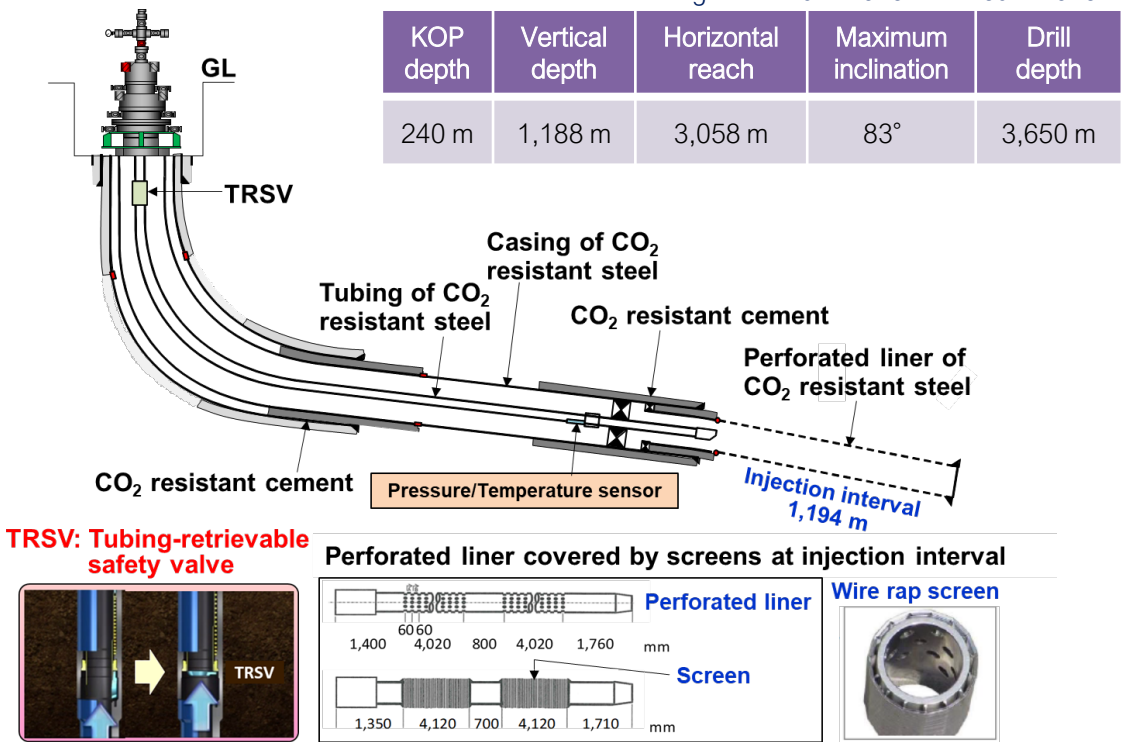
Geological cross section



Schematic Diagram of Injection Wells

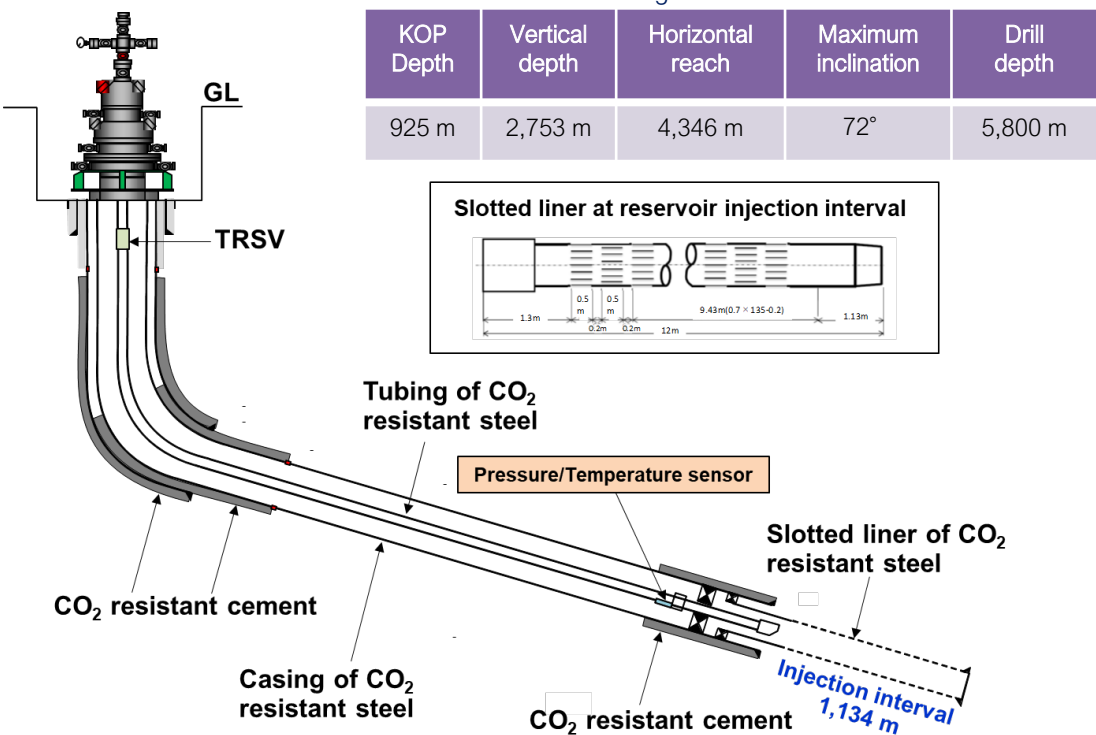
Injection Well for Moebetsu Formation

Drilling: 12th Mar. 2015 - 22nd Jun. 2015



Injection Well for Takinoue Formation

Drilling: 19th Oct. 2014 – 25th Feb. 2015



Monitoring & Verification

Objectives of Monitoring and Verification

- Confirm the safety and stability of CO₂ injection
 - The CO₂ behavior in the reservoirs is being monitored continuously to detect for any CO₂ leakage.
 - Seismic surveys to delineate the subsurface CO₂ distribution, and monitoring of the injected CO₂ volume, formation pressure and temperature are being conducted.
 - Baseline seismic surveys were conducted during the site survey and preparation phases, and time lapse 2D and 3D seismic surveys are being conducted.
 - The monitoring is being used to update a simulation model to predict CO₂ behavior.
- Verify that natural earthquakes do not affect the stored CO₂, and that CO₂ injection does not cause any increase in perceptible tremors
 - Monitoring of natural earthquakes and micro-seismicity is being conducted.
- Monitor the marine environment
 - Marine environmental surveys are being conducted on ocean currents, water quality, seabed mud, marine organisms, etc., in accordance with the “Act on Prevention of Marine Pollution and Maritime Disaster”.

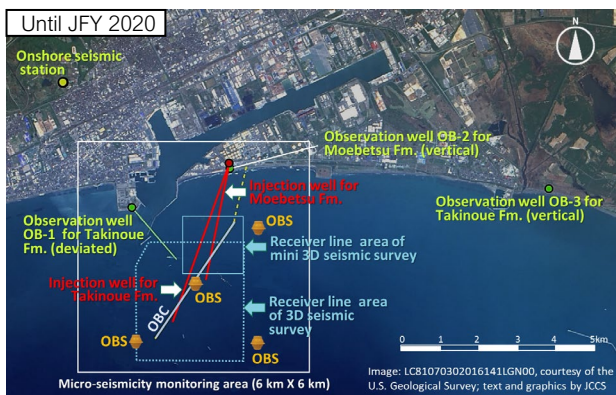
Monitoring System

An extensive monitoring system comprising 3 observation wells, 4 ocean bottom seismometers, 1 ocean bottom cable, wellbore temperature/pressure, and flow meters was established to continuously measure the temperature and pressure of the reservoirs, the flow of CO₂ into the reservoirs, and to monitor natural earthquakes and micro-seismicity.

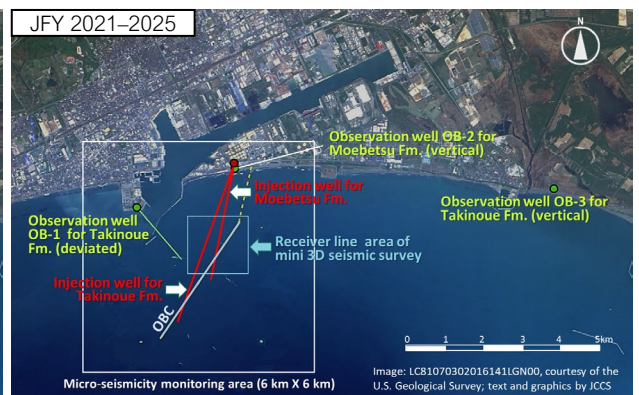
As a result of an optimization study of the seismic observation system, it was confirmed that highly accurate micro-seismicity monitoring is possible without the onshore seismic station and OBSs. Therefore, it was decided to stop the operation of the onshore seismic station and OBSs from FY2021.

Monitoring equipment/work and monitored items

Equipment/Work	Monitored Items
Sensors in injection facility Injection wells • Well head pressure gauge • Downhole pressure/temperature sensor	Temperature, pressure, injection rate Pressure Pressure, temperature
Observation wells • Downhole pressure/temperature sensor • Seismic sensor	Pressure, temperature Seismicity
Ocean bottom cable (OBC)	Seismicity, receiver for 2D seismic survey
Ocean bottom seismometer (OBS)	Seismicity
Onshore seismic station	Seismicity
2D seismic survey 3D seismic survey 2D seismic survey plus mini-3D survey Mini-3D survey	Distribution of CO ₂ in reservoir
Marine environmental survey	Marine data (physical and chemical properties, biological habitat, etc.)

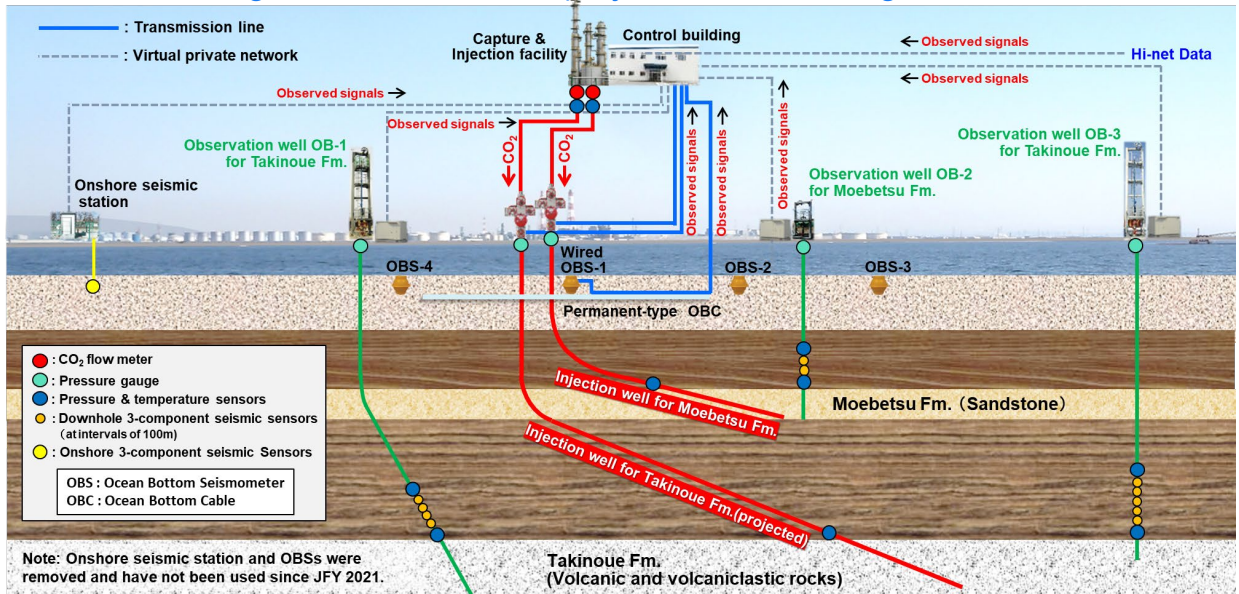


- Onshore seismic station
- Three observation wells
- OBC
- Four OBSs
- Combination of 2D, 3D and 2D + mini-3D seismic survey



- Three observation wells
- OBC
- Mini-3D seismic survey

Schematic Diagram of Sensors Deployed for Monitoring



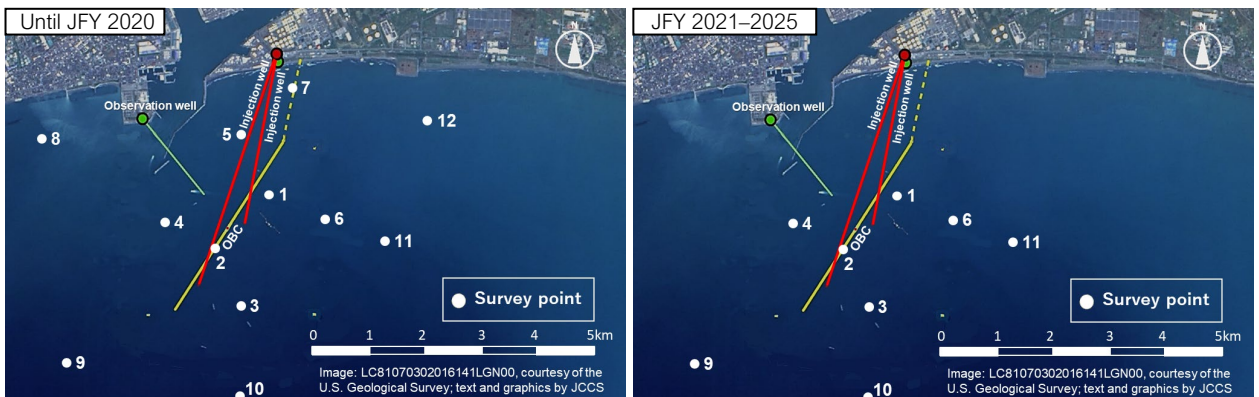
Marine Environmental Surveys

Subsea CO₂ geological storage is regulated by the “Act on Prevention of Marine Pollution and Maritime Disaster”, enforced to reflect the London 1996 Protocol. Marine environmental surveys were conducted in FY2013 and FY2014; from FY2016, seasonal surveys are being conducted quarterly.

Marine environmental surveys have been conducted under the five-year injection permit (FY2016–2020 and FY2021–2025) from Ministry of the Environment (MOE) which requires the implementation of a “monitoring plan” approved by MOE.

After evaluating the performance and effectiveness of the marine environmental survey results, the implementation items were reduced with the approval of the Ministry of the Environment.

Four survey points shallower than 10 m water depth were excluded because their chemical properties are very unstable by vertical mixing of sea water and atmosphere, and the number of survey points was reduced from 12 to 8. Chemical measurements of sea bottom sediments and benthos observation were changed from mandatory to when necessary.



- Seasonal survey at 12 survey points
- Chemical measurements of seawater
- Chemical measurements of sea bottom sediments
- Plankton observation
- Benthos observation
- Seismic survey (once a year)
- Pressure and temperature at the injection wells and the observation wells

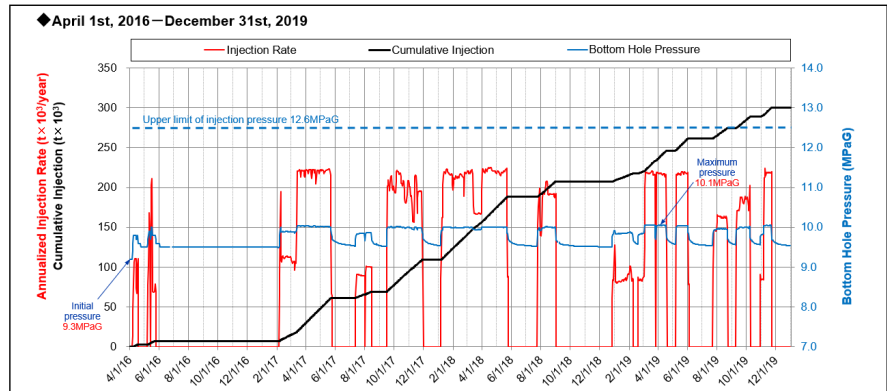
- Seasonal survey at 8 survey points
- Chemical measurements of seawater
- Chemical measurements of sea bottom sediments (conducted as needed)
- Plankton observation
- Benthos observation (conducted as needed)
- Seismic survey (twice in 5 years)
- Pressure and temperature at the injection wells and the observation wells

Key Results

Results of CO₂ Injection

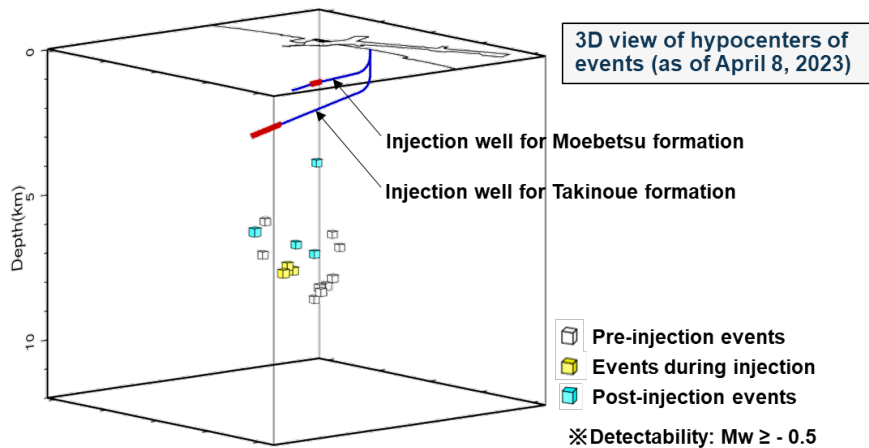
- Achieved 300,110 tonnes cumulative CO₂ injection into 2 reservoirs at different depths (Moebetsu Formation – 300,012 tonnes, Takinoue Formation – 98 tonnes).
- The maximum bottomhole pressures recorded during injection in the Moebetsu Formation were much lower than the upper limit set to avoid destruction of the overlying cap rock.

Injection record of Moebetsu Formation

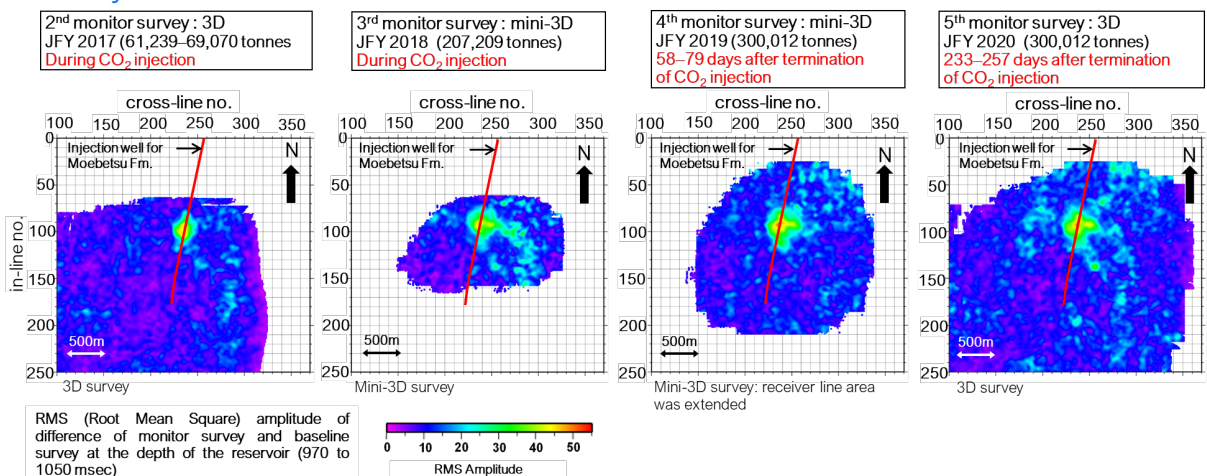


Results of Micro-seismicity Monitoring

- No micro-seismicity or natural earthquakes attributable to CO₂ injection were detected in vicinity of injection area.



3D seismic survey results: comparison of 2nd to 5th time-lapse 3D seismic surveys



In Tomakomai City

Tomakomai City has a population of 169,000 and as the operation is taking place in the port area, intensive stakeholder engagement has been implemented since FY2011. Securing the strong support of the Tomakomai government, a wide range of activities; providing information on JCCS's website, exhibitions and forums for residents, receiving site visits, engaging in consultation and collaboration with government officials and fishery cooperatives, conducting interviews with local and national media, etc., is being carried out.

Tomakomai CCUS/Zero Carbon Promotion Association

- Activities
 - Attraction of CCS Demonstration Project to Tomakomai
 - Information communication to Tomakomai citizens on CCS, etc.
- Chairman : Tomakomai City Mayor
- Secretariat : Tomakomai City
- Members : All major corporations in Tomakomai and industrial associations including Tomakomai Fishery Cooperative



Association Meeting



Newsletters

Various Activities for local communities



Panel Exhibitions



CCS Forums



Site tours & Lectures



CCS courses for senior citizens



Science classes & site tours for school children

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